

Shp 17/12

Date: Monday, 17/12/2007 10:02:21 AM
User: Linda Lacelle

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services	Drawing Name : EC120 WEARPLATE KIT
Job Number : 36364	
Estimate Number : 11513	
P.O. Number : N/A	Part Number : D120639011
This Issue : 17/12/2007	Drawing Number : N/A
S.O. No. : N/A	Project Number : N/A
Prsht Rev. : NC	Drawing Revision : N/A
First Issue : N/A	Material : N/A
Type : PURCHASED PARTS	Due Date : 17/12/2007
Previous Run : 33913	Qty: 2 Um: Each
Written By :	
Checked & Approved By :	
Comment : Est. D 02.09.13 Re-format, Added MS27130-S30 KJ	

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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Comment: DOCUMENT CONTROL

Photocopy bluefile and type labels per PPP D120-639-011 CHG 002

Shp 17/12

2.0	D2746	Wearshoe
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Wearshoe

Pick: Packing Kit

Qty	Part Number	Description	Batch
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1	D2746	Wearplate	32991
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SP

3.0	D265631	Wearplate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Wearplate

Qty	Part Number	Description	Batch
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1	D2656-31	Wearplate	1315166
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SP

4.0	D265613	Wearplate
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Comment: Qty.: 1.0000 Each(s)/Unit Total : 2.0000 Each(s)

Wearplate

Qty	Part Number	Description	Batch
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1	D2656-13	Wearplate	33419
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7/12/17 SP (7x)

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Drawing Name: EC120 WEARPLATE KIT

Job Number: 36364

Part Number: D120639011

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D26483

Wearpad



Comment: Qty.: 5.0000 Each(s)/Unit Total : 10.0000 Each(s)

Wearpad

Qty Part Number

Description

Batch

5 D2648-3

Wearpad

34591

SP

6.0

ALS71032130

Insert



Comment: Qty.: 36.0000 Each(s)/Unit Total : 72.0000 Each(s)

Insert

Qty Part Number

Description

Batch

36 ALS7-1032-130

Insert

M105855

Or AKS7-1032-130

Or ALS4-1032-130

Or AKS4-1032-130

SP

7.0

MS27039108

Screw



Comment: Qty.: 40.0000 Each(s)/Unit Total : 80.0000 Each(s)

Screw

Qty Part Number

Description

Batch

40 MS27039-1-08 Screw

M105076

SP

8.0

AN960JD10L

Washer



Comment: Qty.: 40.0000 Each(s)/Unit Total : 80.0000 Each(s)

Washer

Qty Part Number

Description

Batch

40 AN960JD10L

Washer

M104374

SP

9.0

MS27130S30

Insert



Comment: Qty.: 4.0000 Each(s)/Unit Total : 8.0000 Each(s)

Insert

Qty Part Number

Description

Batch

4 MS27130-S30

Insert

M100154

or RNS1032-330

7/12/17 SP

(ZX)

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Drawing Name: EC120 WEARPLATE KIT

Job Number: 36364

Part Number: D120639011

Job Number:



Seq. #:

Machine Or Operation:

Description :

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

6 A/12/17 (82)

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Package and Identify as per PPP D120-639-011

REV H

6 7/14/17 (2)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

2012/12/18 (2)

Job Completion



2001/12/17
W